

A Study on Minimizing the 14.08% Production Loss in Manufacturing Booties in
Isuta Philippines Incorporated

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TABLE OF CONTENTS

ACKNOWLEDGEMENT	I
APPROVAL SHEET	II
CHAPTER 1 INTRODUCTION	1
Background of the Study.....	1
Company Profile.....	2
Problem Statement	3
Objectives of the Study	3
Significance of the Study	4
Scope and Limitation.....	5
Study Methodology.....	5
Definition of Terms.....	6
CHAPTER 2 RELATED LITERATURE	8
CHAPTER 3 PRESENTATION OF GATHERED DATA	27
CHAPTER 4 ANALYSIS OF DATA	37
Problem Tree	37
Objective Tree.....	41
CHAPTER 5 ALTERNATIVE COURSES OF ACTION (ACA)	44
ACA 1 – Preventive maintenance.....	44
ACA 2 – Sanctions.....	46
ACA 3 – Strict implementation of company policy.....	48
Summary of ACA and CBA.....	50
CHAPTER 6 CONCLUSION AND RECOMMENDATION	53
GANTT CHART.....	54
BIBLIOGRAPHY.....	55
APPENDICES.....	57

Chapter VI

Conclusion and Recommendation

Conclusion

Based on the observations done by the researchers, there are factors that cause the production loss in manufacturing cleanroom booties in Isuta Philippines Inc. First is the machine breakdown that causes downtime which is due to oiling of machine, breaking of thread and repair of needles, which contributes to the inability of the employees not to attain the number of their standard output. Second is the negligence of the worker and poor supervision of the management. Proper orientation with regards to professionalism and work etiquette is lacking. During work hours, use of mobile phones, chattering/gossiping was habitual and this inappropriate practice restrain hours devoted for production. And lastly, inadequate implementation of work policy in the company. Policies primary function is to formulate rules, regulations and policies that would serve as its framework. Such should be implemented effectively to achieve the company's goal. For the company at hand, policies are not well implemented and normal break time is not followed.

Recommendation

After thorough study and analysis of the alternative course of action, the researcher realized that it is the best to implement all the alternative courses of actions. Even though there is an additional expense in implementing this alternative, it will utilize both the machine and employee's maximum ability.