

A Study in Reducing the Rejects Rate of KPYJ in Honda Motorcycle Lamp

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TABLE OF CONTENTS

	Pages
Title Page.....	1
Table of Contents.....	2
Chapter 1	
1.1 Background of the Study.....	4
1.2 Problem Statement.....	5
1.3 Objective of the Study.....	7
1.4 Scope and Limitation.....	7
1.5 Methodology.....	8
1.6 Significance of the Study.....	9
1.7 Definition of Terms.....	10
Chapter 2	
Related Literature	
2.1 What is Moulding.....	11
2.2 Historical Background.....	11
2.3 Machine Components.....	23
2.4 Short History.....	31
Chapter 3	
3.1 Presentation of Gathered Data.....	32

Chapter 4

Cost Benefit Analysis

4.1 Analysis of Data

4.1.1 Problem Tree..... 37

4.1.2 Objective Tree..... 40

Chapter 5

5.1 Presentation of Alternative Courses of Action..... 43

5.2 Cost Benefit Analysis..... 46

Chapter 6

6.1 Conclusion and Recommendation..... 48

6.2 Detailed plan of Action..... 49

Appendix

Bibliography

Chapter 6

CONCLUSION AND RECOMMENDATION

Conclusion

This study aimed to minimize the 8.38 reject in KPYJ lenses in moulding area A number of good output of the company is affected because of this problem. The researcher considered several factors needed to solve the problem and the possible solution to this problem are the following improve maintenance schedule, upgrade training of operator, machine setting. Among the three alternatives, alternative 1 which is to improve maintenance schedule will satisfy the need of the study. This is decided to be the best considering the advantages to minimize the number of rejects and it is among the three alternatives it will improve the total output of KPYJ in moulding area.

Recommendation

Among the three alternatives, the researcher highly recommended the first alternative which is to improve maintenance schedule to minimize the total number of rejects.

This action will increase the number of good output and will minimize the number of reject. With this alternative, it will benefit the company by increasing its profit.