

**A Study on Minimizing the Rejects in Bunnysuits
In Isuta Philippines, Inc.**

**A Practicum Study Presented to the
Faculty of the College of Engineering Technology
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**In Partial Fulfillment
of the Requirements for the Degree
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Chapter VIII

Conclusion and Recommendations

Conclusion:

Isuta Philippines Inc. is one of the leading companies which produce quality products. The existing problem of the company is having an average percentage reject of 8.79% in Bunnysuits. The said problem has three causes which are as follows: Unskilled worker, Poor material handling and Irregular machine maintenance schedule. These causes have its corresponding effects. They are as follows: Low quantity of products, Poor quality of products and increase number of rejects. In order to solve the existing problems, three alternatives can be done. They are the following: Hire a permanent line leader for strict supervision, purchased a good quality material handling equipment, and have preventive maintenance schedule. The alternative solutions were provided to give immediate and possible actions for the problem encountered by the company. These would eliminate defective unit to suit customer satisfaction and will ensure the quality of product produced.

Recommendation

The researchers recommend all alternatives because those three alternatives provide a simple but helpful solution to their problem. Alternative courses no.1 Hire a permanent line leader for strict supervision which that can eliminate 46.29% reject that cause of unskilled worker while course no.2 which is to purchased a good quality material handling device that can eliminate 29.07% defect that cause of material handling and lastly the third alternative course of action is to have preventive maintenance schedule that can eliminate the 24.64% of defect in Bunnysuits. The researchers recommend the first alternative because it's can eliminate the larges percentage of the defects than the two alternatives. This option will also solve the present problems but also improve and enhance the capability of the production of Bunnysuits.