

A Study on Reducing the Average Percentage Rejects of 25.83% on the Laundry Process in the Cleanroom Section of Isuta Philippines Incorporated Amounting to Php 64,875.00 per month

**A Practicum Study Presented to the
Faculty of the College of Engineering Technology
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CHAPTER VI

Conclusion and Recommendations

6.1 Conclusion

Isuta Philippines Inc. is one of the leading companies which produce quality products. The existing problem of the company is having an average percentage repair in the laundry section of 25.84% in Bunnysuits. The said problem has three causes which are as follows: Poor inspection, lack of training for the operators and poor supervision in the line. These causes have its corresponding effects. They are as follows: Production loss, rework of products and unsatisfied customer. In order to solve the existing problems, three alternatives can be done. They are the following: Strict inspection before laundry process, to make sanctions or penalties, and training program. The alternative solutions were provided to give immediate and possible actions for the problem encountered by the company. These would lessen defective unit to suit customer satisfaction and will ensure the quality of product produced.

6.2 Recommendation

The researcher recommends all alternatives because those three alternatives provide a simple but helpful solution to their problem. The said alternatives can help to minimize or if possible can eliminate the repairs created during the laundry process. Somehow there are things that cannot be controlled by the management or the operator as well. This three recommendation are being recommended because of these three are not visible and not yet been try by the management.