

The Elimination of The Downgrades on The Roll forming Process of The Production Area at Philmetal Products Inc.

**A Plant Layout Study Presented to the Faculty of the
College of Engineering and Technology at
De La Salle University-Dasmariñas
Dasmariñas, Cavite**

**In Partial Fulfillment of the Requirements
for the Degree in Bachelor of Science in
Industrial Technology**

BOSSOO

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October 2006

TABLE OF CONTENTS

Acknowledgement _____ ii

Certification _____ iii

CHAPTER 1

Introduction

1.1 Background of the Study _____ 1

1.2 Statement of the Problem _____ 2

1.3 Objectives of the Study _____ 3

1.4 Significance of the Study _____ 3

1.5 Methodology _____ 4

1.6 Scope and Limitation _____ 4

1.7 Definition of Terms _____ 5

CHAPTER 2

Review Related Literature _____ 6

CHAPTER 3

3.1 Presentation of Gathered Data _____ 18

CHAPTER 4

4.1 Analysis of Data

Problem Tree _____ 22

Objective Tree _____ 24

CHAPTER 5

5.1 Presentation of Alternative Courses of Action _____ 26

5.2 Cost and Benefit Analysis _____ 27

Cost Benefit Matrix _____ 30

CHAPTER 6

6.1 Presentation of Conclusion and Recommendation _____ 31

6.2 Detailed Plan of Action _____ 32

Gantt Chart

APPENDICES _____ 33

BIBLIOGRAPHY _____ 40

CHAPTER 6

CONCLUSION AND RECOMMENDATION

6.1 CONCLUSION

The study focused on the causes of the downgrades inside the production area of the rollforming process at Philmetal Products Inc. Downgrades are caused by different factors such as the nonexistence of storage facilities for finished products and the not following the FIFO system.

The researchers made some observations and interviews to different staffs inside the production company. Through observations and interviews they came up to a conclusion that the problems will be solved using the three alternatives presented such as the Have a FIFO System in using Raw Materials, Provide a Storage Facility for Finished Product, and Arrange Materials Properly.

6.2 RECOMMENDATION

In order to eliminate downgrades regarding improper storing, the three alternatives should be implemented. The company will benefit from all these solutions and the company will have their productivity increase. The company will gain a lot of better changes in the company.