Minimizing the Delayed Output in the Manual Washing I of Wilkins Philippine Corporation at Philippine Beverage Partners Inc.

A Practicum Study Presented to the Faculty of College Of Engineering and Technology De La Salle University-Dasmariñas Dasmariñas, Cavite

In Partial Fulfillment of the Requirements for the Degree of Bachelor of Science in Industrial Technology

Submitted by: REMOLAR, Ferlyn

Submitted to: Mr. Orlando Lejos

Date Submitted: March 2006

Table of contents

Title Page
Approval Sheeti
Acknowledgementsi
Table of Contentsi
Chapter 1
Introduction
1.1 Background of the study
1.2 Company profile2
1.3 Statement of the problem
1.4 Objective of the study
1.4 Objective of the study
1.6 Scope and Limitations
1.7 Design and methodology
1.8 Definition of terms
Chapter 2
2.1 Related Literatures
Chapter 3
Chapter 3 3.1 Presentation of Gathered Data
Chapter 4
Chapter 4 4.1 Analysis Data
4.2 Problem tree
4.3 Objective tree
Chapter 5
5.1 Presentation of Alternative Courses of Action35
5.2 Cost and Benefit Analysis
Chapter 6
6.1 Presentation of Conclusion and Recommendation (s)4
6.2 Detailed Plan of Action
Appendices
Bibliography

Chapter VI

CONCLUSION AND RECOMMENDATION

Conclusion

The problems that caused the delayed output in the 5 gallons in the production line do not come from a single source only. The delayed is caused by several factors, these are: Lack of workers, Disorganize of working place especially when noon time because they find a place were they are comfortable to work and the insufficient materials. On the other hand, these factors cause bigger problems in the future if not prevented. Effects can be production inefficiency and poor productivity. Hence, the alternative courses of action are chosen because these can help minimize the number of delayed output in production line.

Recommendation

After analyzing the problem and the alternative courses of action, it is strongly recommended the implementation of all alternative of action which are training/seminar of the workers about the significance of their task and their time, Hire additional workers for one pass washing and the set production quota &close monitoring by the supervisor since it can help the company to get the target output and minimize the factor that can affect the target output, so they will be free from delayed output. Although it is very time consuming, it is also very effective.