

## BACKGROUND OF THE STUDY

This study was conducted at American Standard Incorporation (ASI) located in Concha Cruz Drive, Bo. Almanza, Las Piñas City.

The ASI Company produced a complete line of world-class quality vitreous china sanitary wares. These are water closets, lavatories, bidets, toilet paper holders, as well as bathtubs, plastic tanks, fitting assemblies, ceramic faucet and other toilet ware fixtures both for domestic as well as international markets.

The Just-in-Time system keeps the flow of materials through the plant to a minimum by scheduling materials to arrive the work station “just-in-time” in this system (J.I.T) most company (specially manufacturing firms that are in mass production) obtain their output if their using this system. The key of J.I.T System is timing.

The existing J.I.T. System in purchasing of materials in the company starts in purchasing requisition. They only purchase materials if someone in the Production line or any department request for the needed materials. After the requisition has been made, it will go to the Person-in-charge in Purchase Order. Before ordering the materials, the purchase requisition will undergo sizing in finance department and top management. After the request has been granted, it is time to order the material/s to the supplier. The arrival of delivery of the ordered materials depends on the distance of the supplies and if the supplier is foreign or local. After the materials have been delivered, the Personnel now the delivered goods to the requested materials. The personnel also check the delivered goods if there are defects on the materials delivered.