

**A STUDY ON ELIMINATING THE REJECTION RATE OF
MANUFACTURING TELEVISION CASING
AT CHIN SU (PHILIPPINES) COMPANY, INC.**

**A Practicum Study Presented to the Faculty of
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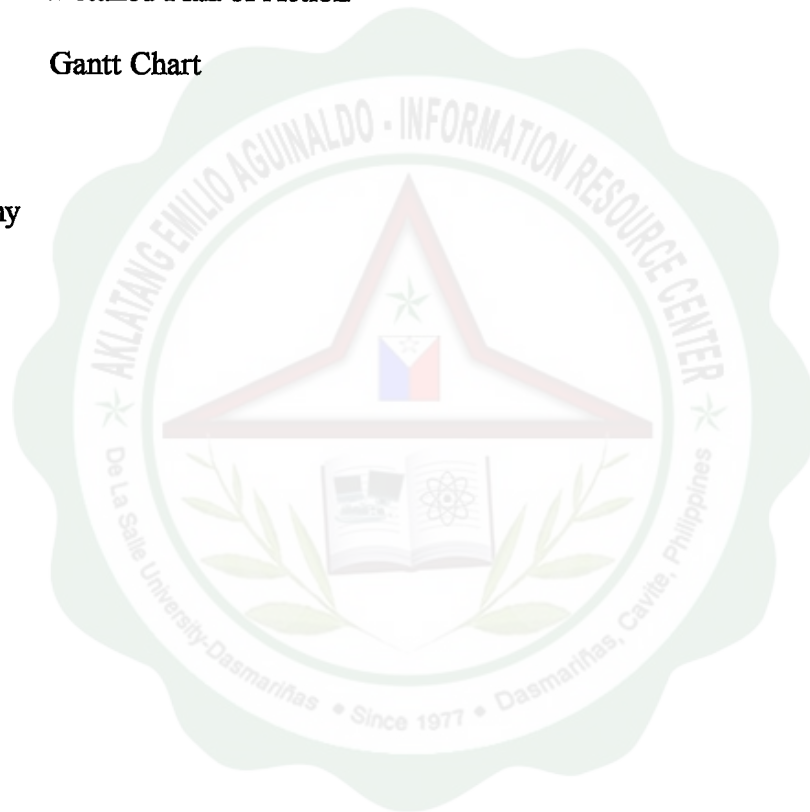
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CHAPTER 6

6.1 CONCLUSION

In the course of the study, it has been found out that the main causes of the problems in rejection rate were the poor inspection of the product, malfunctioning of the machines and improper handling of the product. Since there is no visual inspection process provided for the workers, defects were failed to be detected upon inspection of items. In Chin Su, they only have inspection standards that's why an inspection procedure is proposed to improve the inspection of the procedure and avoid lapses on visual inspections. The problem on obsolete machines contributes a large amount on the rejection rate on manufacturing television casing. In this problem, conducting preventive maintenance for machines is proposed. Lastly, scratches, which were complained frequently, rooted from the improper handling of materials. This problem contributes the largest percentage on the problem. Implementing reward and punishment for the workers will otherwise solve this problem.

6.2 RECOMMENDATION

Based on the evaluation of the alternative courses of action, it is best to choose the third alternative, giving incentives to the workers. The said alternative will benefit both the workers and the company. The workers will benefit in such a way that they will gain enough knowledge and ideas regarding the operations and proper material handling. Thus, ensuring high level of work performance and boost of morale.