

**A Study on Maintaining the Acceptable
Defective Product Output on Stem Machine
Process at GLOBAL LIGHTING PHILIPPINES, INC.**

**A Practicum Study Presented to the Faculty of
the College of Engineering Technology
De La Salle University
Dasmaringas, Cavite**

**In Partial Fulfillment
of the Requirement for the Degree
of Bachelor of Science in Industrial Technology**

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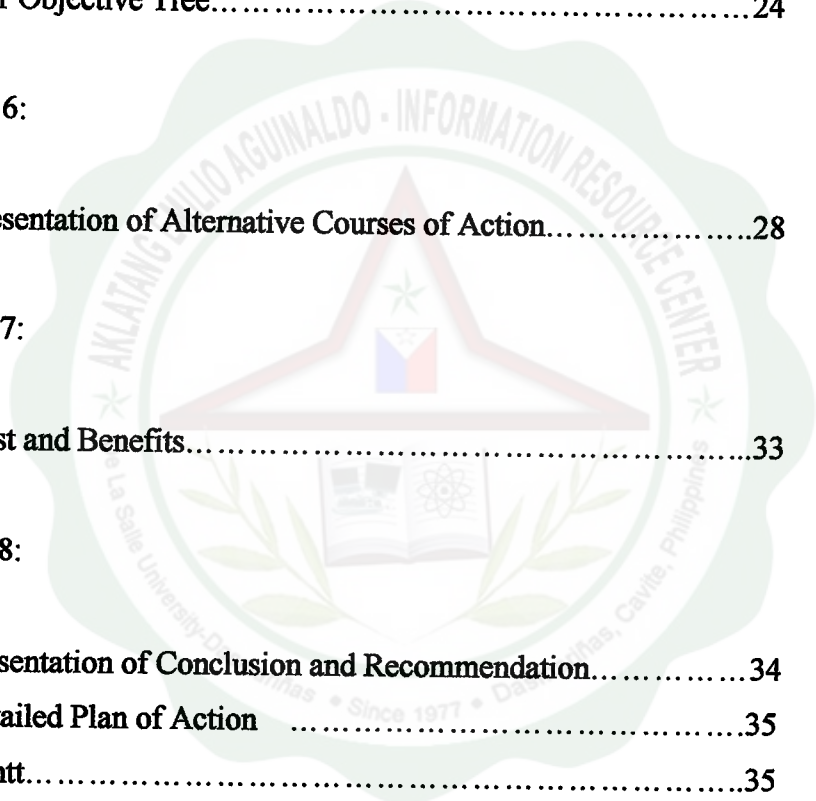
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CHAPTER VIII

Presentation of Conclusion and Recommendation

RECOMMENDATION

The researchers recommend the first alternative which is conducting training to the operators for them to gain additional knowledge and techniques this will help them perform their daily task that will result to attaining maximum profit, meeting output on time to meet customer satisfaction. This will surely make the company meet their demands.

CONCLUSION

The data presented has led the researcher to come up with the conclusion that the highest percentage of defective product of Stem machine process experienced by Global Lighting Philippines Inc. can be minimized in three ways: training and seminars for the operators conduct preventive maintenance and create written procedure on machine monitoring. All alternatives give positive effect, but alternative 1 is the best among the three alternatives.