



De La Salle University – Dasmariñas

De LaSalle University-Dasmariñas

Dasmariñas, Cavite

Effects of internal coating spray
in the production of cans.

In partial fulfillment of
The requirement for the degree of
Bachelor of Science in Industrial Technology.

Submitted by:

Sherwin Co

April 1999

08 MAY 2001

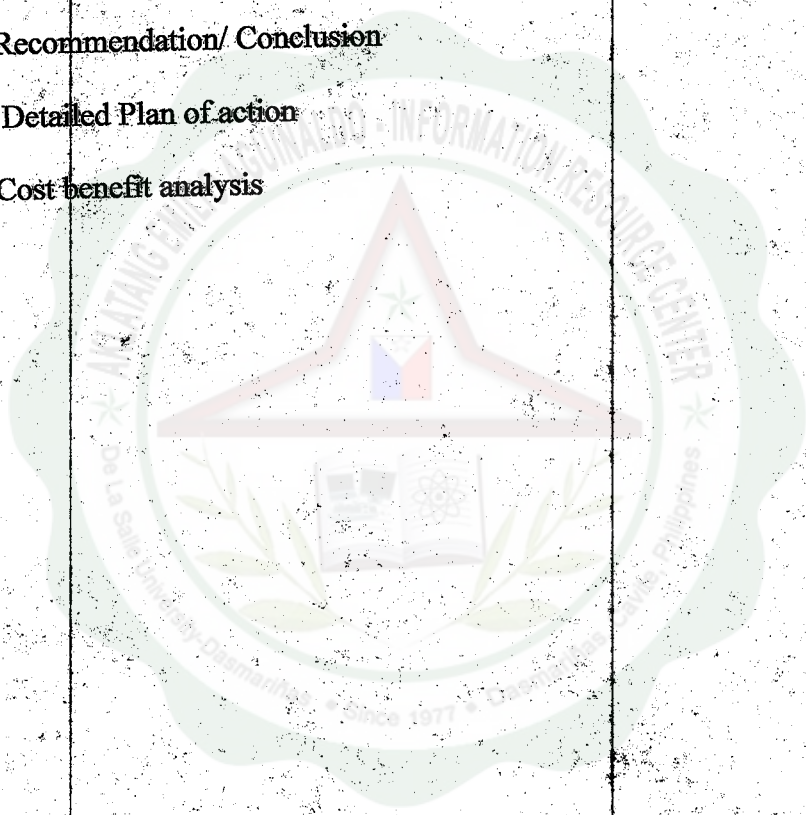
AKLATANG ENILIO AGUNILDO ARCHIVES



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San Miguel Yamamura Ball Corporation
Organizational Chart

Mr. Roberto T. Mapanao — Adolfo Paredes
Gen. Manager Secretary

Vilma Fajardo
Virginia Narboneta
Romell Verdilli
GMO

Mr. Justo Acebu, Jr.
Operation Manager

Operation
End line
Can line
Draw and Ironing
Decoration

Mr. Ramon A. Cubacub Jr.
Gen. Affairs Manager

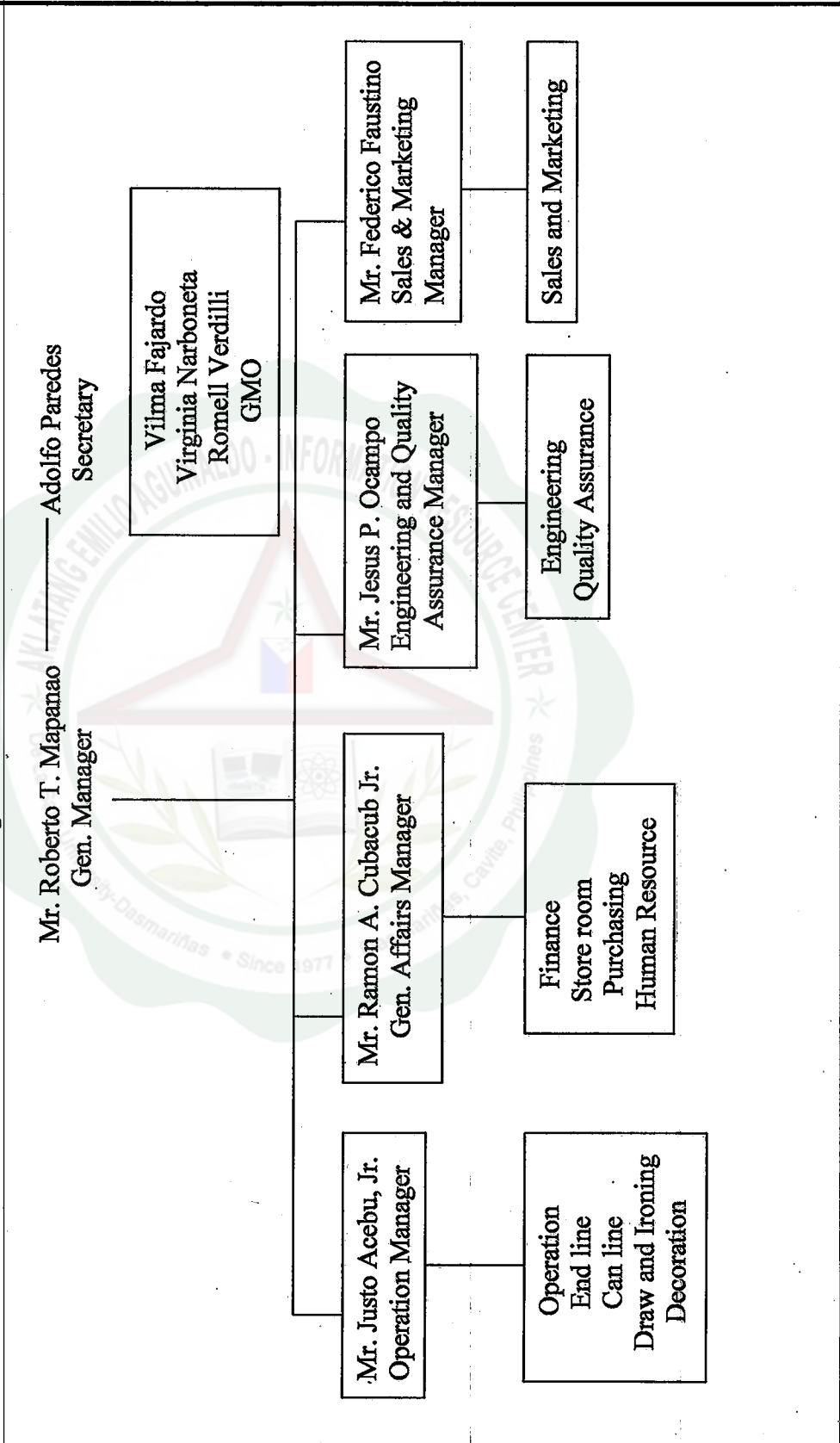
Finance
Store room
Purchasing
Human Resource

Mr. Jesus P. Ocampo
Engineering and Quality
Assurance Manager

Engineering
Quality Assurance

Mr. Federico Faustino
Sales & Marketing
Manager

Sales and Marketing





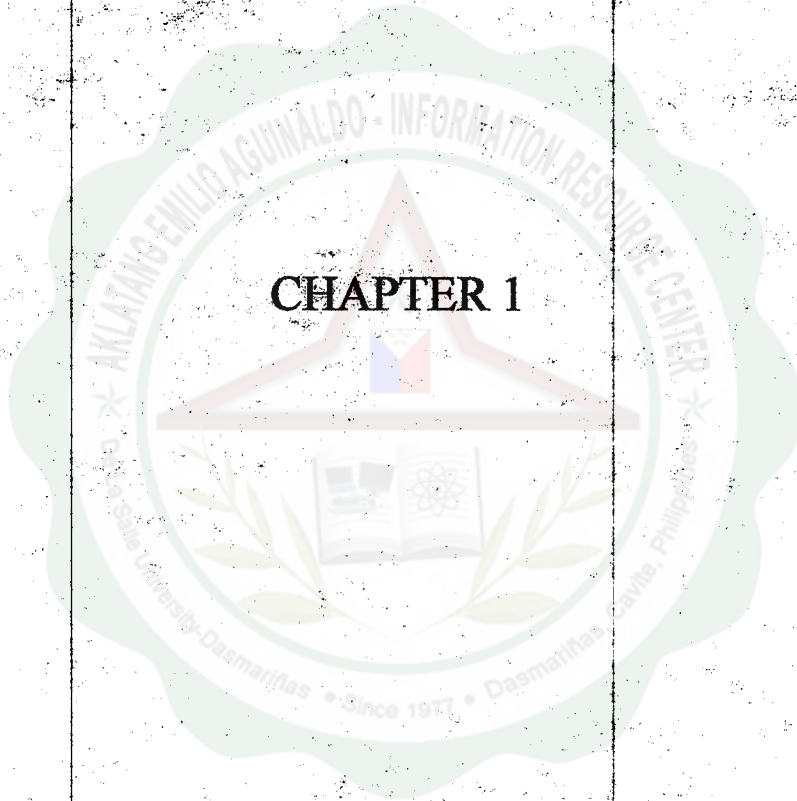
INTRODUCTION

This study is part of an On-the-job Training in compliance with the requirement of De LaSalle University-Dasmariñas for Bachelor of Science in Industrial Technology. It was done at San Miguel Yamamura Ball Corporation Philippines.

I focused on the problems regarding the effects of internal coating spray machine in the production of cans, and interviewed the supervisors and employees involved. I also assisted in the production of cans at internal coating spray machine feel of the systems being used. Data gathering was done to help me evaluate the process. The data that I gathered where in the problem was discussed, I came up with my recommendation, which I feel will greatly simplify and make the cans no rejects. This however, will involve training the employees handling can deliveries.



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CHAPTER 1