

A study to meet the allowable 2% reject rate of Royal Tern Ceramics Phils. Inc for the months of July to December 2014 in producing of Maya White Toilet Bowl.

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ABSTRACT

The study aims to meet the 2% allowable reject rate of the production of Maya White Toilet Bowl in Royal Tern Ceramics Philippines Inc. The production process was observed from the preparation of materials up to the storing of the final output. Problems in the production line were also discovered. This study aims to eliminate those problems that cause defects into the product. One of the problem is the deformation due to overusing of molds. The other one is the broken firing gauge that causes pinholes. Lastly, the inappropriate push cart used by the worker that causes cracks. The researcher conducted interviews to the supervisors and line leaders, also observed and gathered data and applied some experimental methods for the completion of this research.



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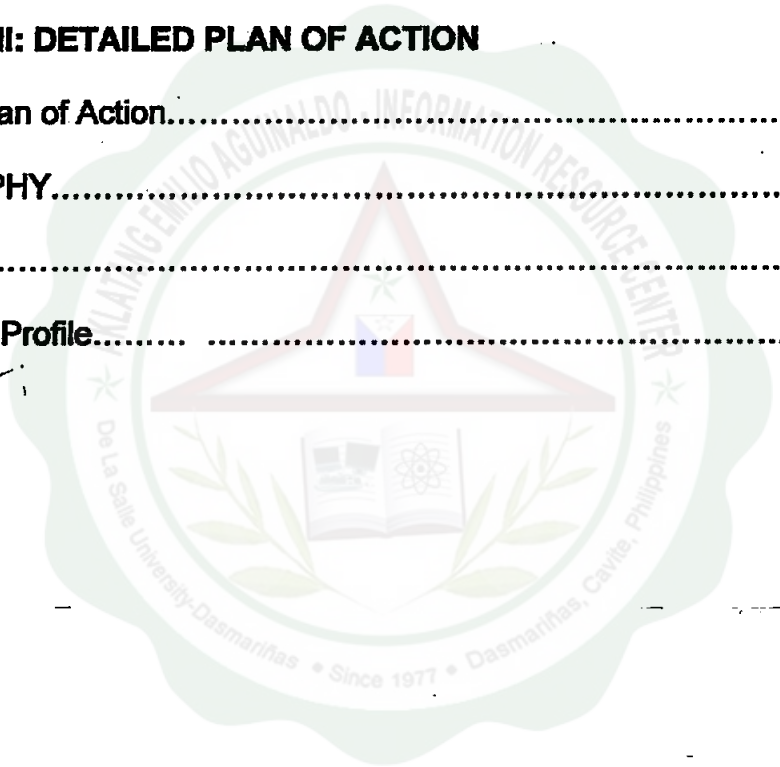
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