



**SAN MIGUEL
BREWERY INC.**

A subsidiary of San Miguel Corporation

A study on meeting the 1% allowable reject rate of San Miguel Brewery Inc.
(POLO Brewery) in producing 30 mL San Miguel Flavored Beer for the months of
June to November 2013

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ABSTRACT

This paper is about meeting the 1% allowable reject rate of San Miguel Brewery Inc. (POLO Brewery) in producing 30 mL San Miguel Flavored Beer. The company experiences 1.20% reject rate amounting to PhP 6,175,072.75 in the months of June to November 2013. The production cannot meet the allowable reject because of absence of regular maintenance in Labeling Machine, damaged crown cork, and negligence of workers. It is proposed to have alternative courses of action such as providing regular maintenance for Labeling Machine, reviewing of contract with the supplier and setting disciplinary actions to the workers.



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On-the-job Training Completion Certificate

On-the-job Training Daily Task Record

On-the-job Training Pictures

Certificate of Proofreading

Proofreader's Diploma

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Researcher's Profile





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