

ABSTRACT

This practicum study is all about eliminating the 14.75% production loss in producing pulley set amounting to Php 2,774,902.79 from June to November 2014 in BIG Philippines Corporation. As on-the-job trainee at BPC, the researcher was able to gather data and information regarding the problem they encountered from the past 6 months (June to November 2014). First contributor to the loss was the excessive absences of workers because when the operators are always absent, the lost time may correspond to the output loss of the company. The second cause was the lack of workers in transferring boxes in the production hence there is a long time waiting for picking up the boxes that result to over stack. Lastly, it was the lack of preventive maintenance in Injection Molding Machine. In order to eliminate all these problems, the researcher suggested different alternative courses of actions such as improvement of management policies and regrouping of workers per shift, additional two workers in transferring boxes and allocate preventive maintenance to the machine. Through these countermeasures, the company might be able to eliminate the production loss and to gain opportunity, profit and most especially, customer satisfaction.

