

## ABSTRACT

The Practicum Study focused on the ISUZU Philippines Corporation's Quality Control problem regarding on the 1.60 average defect per unit that is experienced during the production of the TBR model from the month of May – December 2013. The researcher focused on the Final Quality Inspection Shop where the secondary defects from the other Shops are being repaired. The practicum study not only aims to meet the 0.90 allowable defect per unit in the production of TBR model but also to minimize the frequency of defects that is being repaired in the Final Quality inspection Shop that may result and help into the Company's manpower reduction. And in general, the researcher was able to propose an effective yet efficient Alternative Courses of Actions for each corresponding contributors to meet the Practicum Study's objectives.

