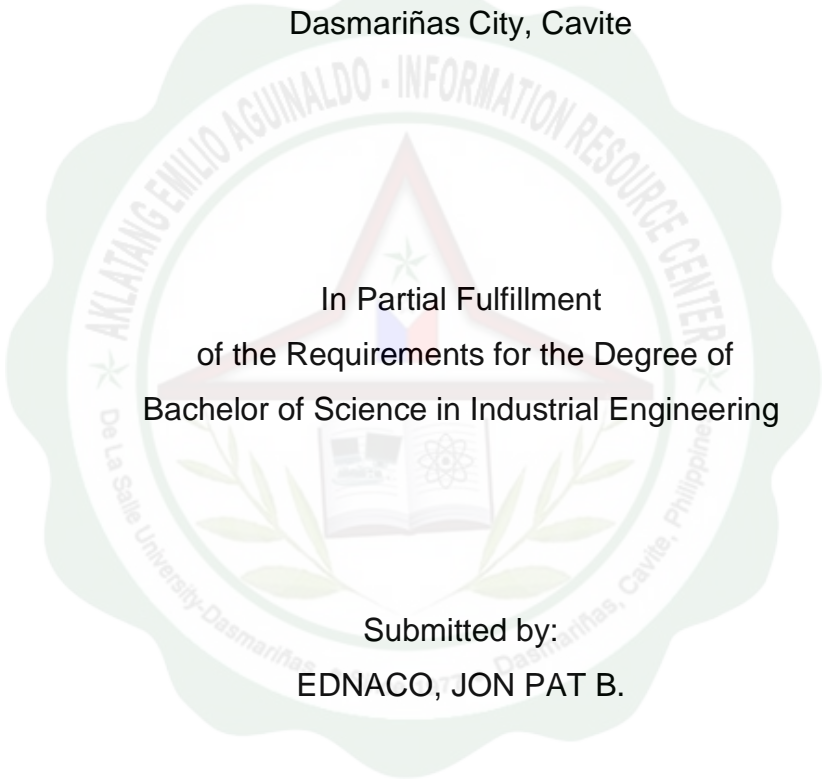


A study in eliminating 12.24% production loss of Collar Section Line 2 operation  
in CS Garment, Inc. from the month of June to November 2013 amounting to  
₱ 15,118,200

A Practicum Study Presented to the Faculty  
of the College of Engineering, Architecture and Technology  
De La Salle University- Dasmariñas  
Dasmariñas City, Cavite



In Partial Fulfillment  
of the Requirements for the Degree of  
Bachelor of Science in Industrial Engineering

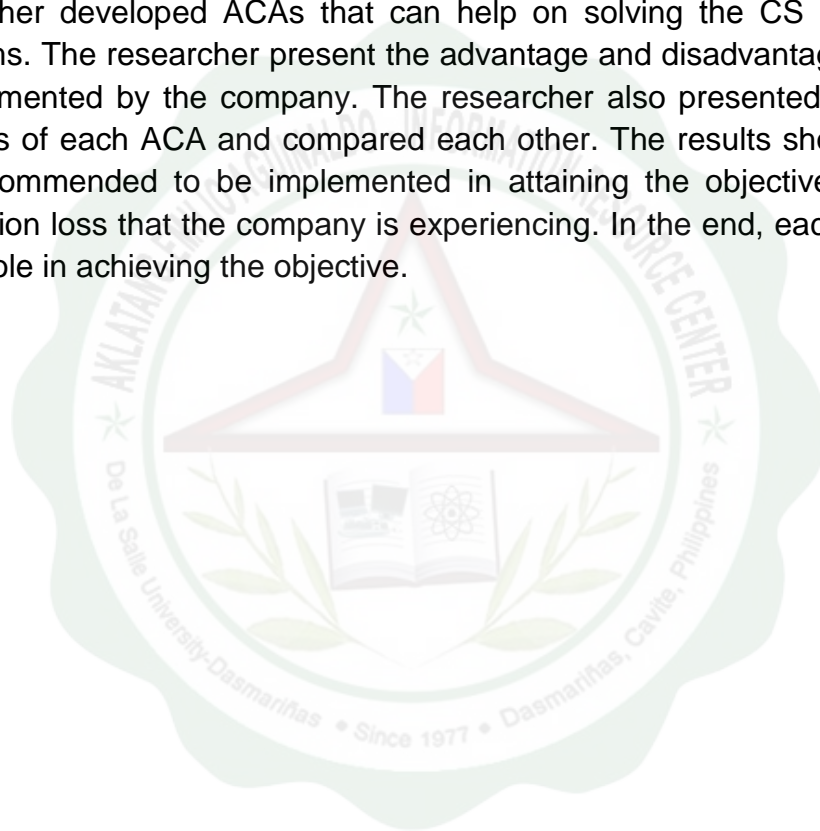
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## ABSTRACT

A labor-intensive company like a garment manufacturing company depends heavily on their operators' skill, discipline, effort, consistency, and so on. Other industry that uses automated manufacturing machines mostly only required their operators on pushing buttons, pulling levers, using computers, etc. on processing their product. These explanation can tell you that garment manufacturing company like CS Garment, Inc. is more prone on production loss problem than other automated manufacturing company. In this thesis, the researcher developed ACAs that can help on solving the CS Garment, Inc.'s problems. The researcher present the advantage and disadvantage of each ACA if implemented by the company. The researcher also presented a Cost Benefit Analysis of each ACA and compared each other. The results show that all ACA are recommended to be implemented in attaining the objective of eliminating production loss that the company is experiencing. In the end, each ACAs does a major role in achieving the objective.

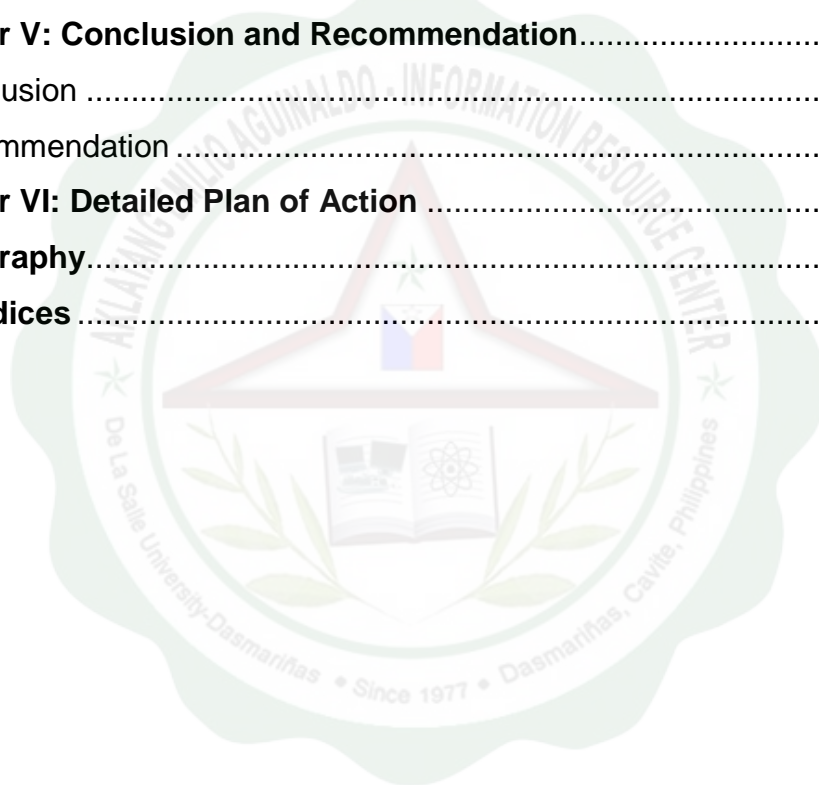


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