

## ABSTRACT

This study is related in the field of Time and Motion Study. The research was conducted at Unilever Philippines located at Gateway Business Park General Trias, Cavite. The observation was done in the production of 3.5 L Lady's Choice Mayonnaise where the researcher was assigned for her Practicum. Through interview and gathering of data from some of the staff in the production, where the problem is identified. The company has experienced a 17.94% of production loss from the month of July to December 2013. The root causes of the problems were also determined in this study. After determining the root causes of the problems, the researcher proposed alternative courses of action to prevent the occurrence of such problems. When alternative courses of action are implemented objectives of the study will be achieved.